



PARSON ADHESIVES, INC.

Phone (248) 299-5585 Fax (248) 299-3846 Email: sales@parsonadhesives.com

Web Site: www.parsonadhesives.com

Parson Adhesives Substrate Bonding Guide

Products used in the sign industry for fabrication and bonding applications:

Substrate	Substrate Manufacturer	Recommended Adhesive
Aluminum / Painted	Nudo Products Laminators, Inc. Alusuisse Composites	Partite 7300, 7310, 7420 or 7425 Parbond 150 or 300
Acrylic Sheet	AtoHass Plaskolite Aristech Cyro Industries	Partite 7300, 7310, 7420 or 7425 Parbond 905 or 910
Polystyrene Sheet	Alusuisse Composites	Partite 7300, 7310, 7420 or 7425 Parbond 905 or 910
Polystyrene Foam Board	International Paper Company	Parbond 905 or 910
Polycarbonate Sheet	GE AtoHass	Partite 7300, 7310, 7420 or 7425 Parbond 905 or 910
PETG Sheet	Eastman	Partite 7300, 7310, 7420 or 7425 Parbond 905 or 910
Paper / Foam Board	Alusuisse Composites General Plastics Mfg. Company Sign Arts Products	Parbond 150 or 300
Expanded PVC/Foam Board	Alusuisse Composites	Partite 7300, 7310, 7420 or 7425 Parbond 905 or 910
Vinyl Laminate	Nudo Products	Parbond 905 or 910 Partite 7300, 7310, 7420 or 7425
Trimcap	Wagner	Parbond 905 or 910
Urethane Foam	Coastal Enterprise Co. Sign Arts Products General Plastics Mfg.	Parbond 905 or 910
Ceramic / Stone		Parbond 150 or 300
Wood		Parbond 150, 300, 905 or 910